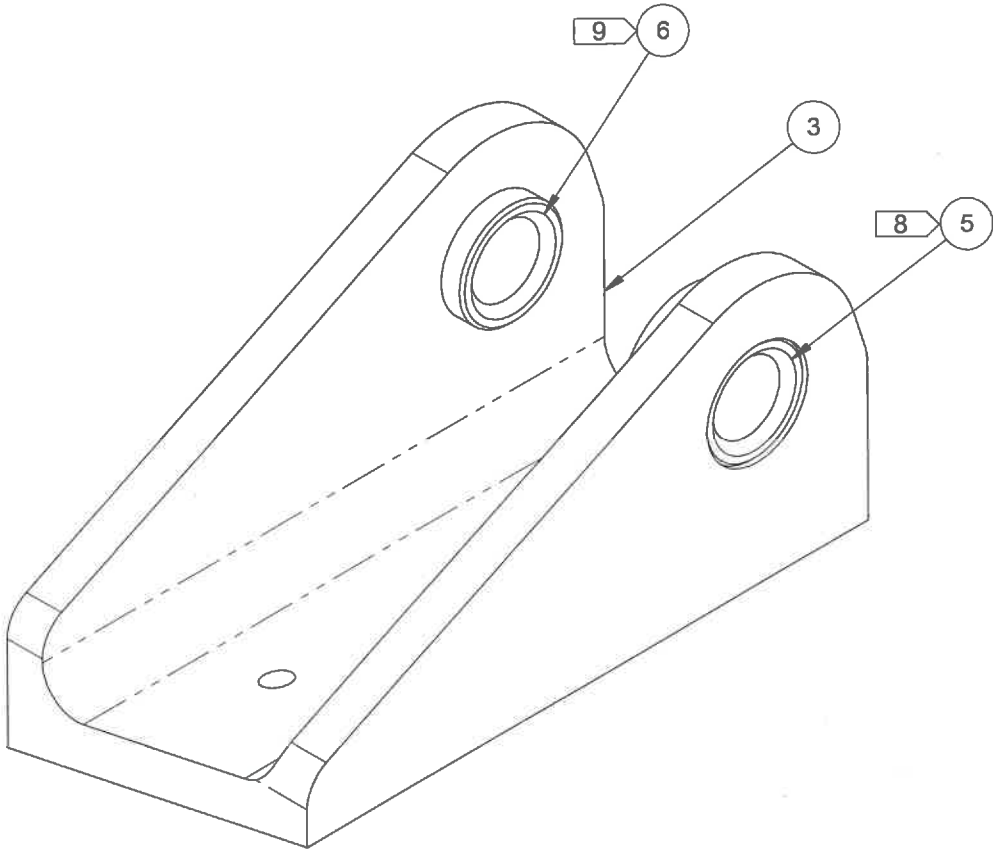
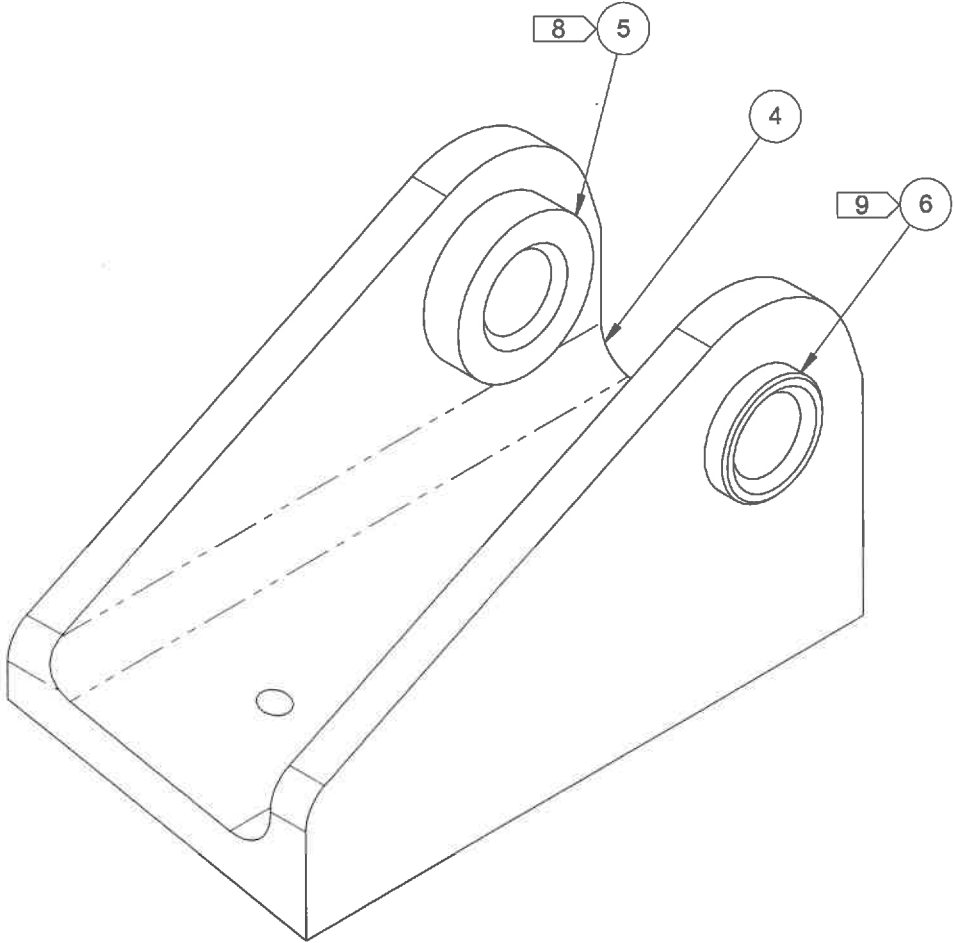


ITEM NO.	QTY. -041	QTY. -042	PART NUMBER	DESCRIPTION
1	X		E4142-041	CLEVIS ASSEMBLY, LH ENGINE MOUNT STA 171
2		X	E4142-042	CLEVIS ASSEMBLY, RH ENGINE MOUNT STA 171
3	1		E4142-1	CLEVIS
4		1	E4142-2	CLEVIS
5	1	1	E4675-1	BUSHING
6	1	1	NAS75C4-009	BUSHING



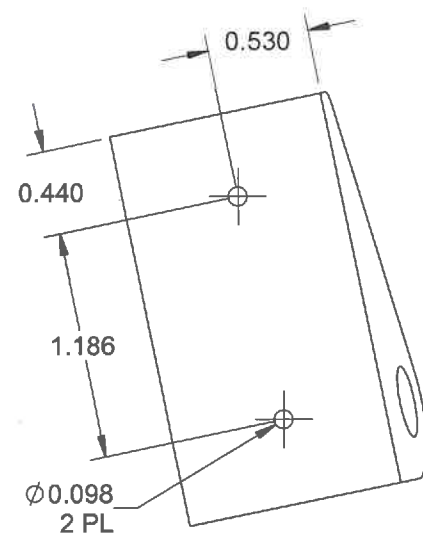
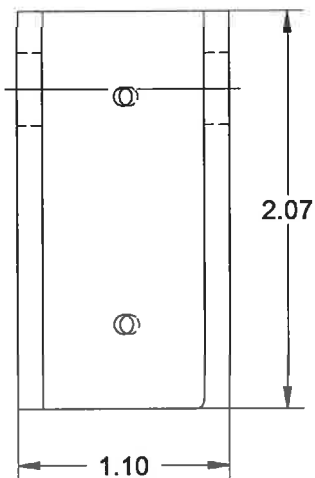
E4142-041 CLEVIS ASSEMBLY, LH ENGINE MOUNT STA 171



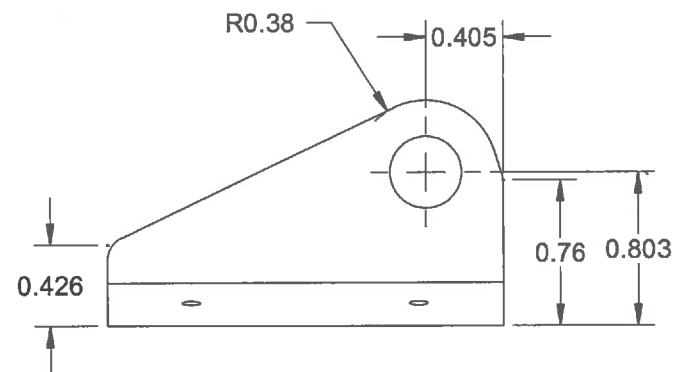
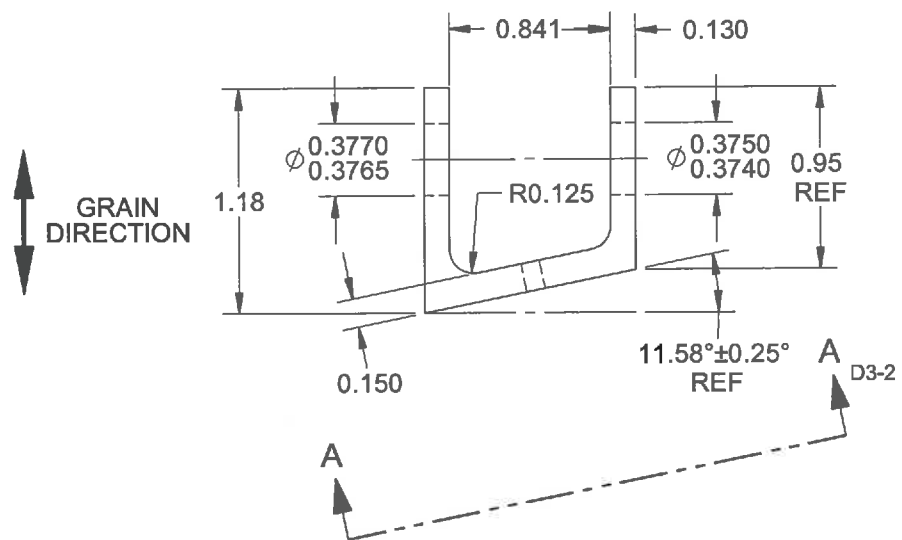
E4142-042 CLEVIS ASSEMBLY, RH ENGINE MOUNT STA 171

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1  
7) WEIGHT: 0.20 lbs  
8) E4675-1 BUSHING IS PRESS FIT  
9) NAS75C4 BUSHING IS FLOATING FIT

A	NEW ISSUE	BY	12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		E4142	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		CLEVIS	NTS
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VIEW A-A  
B6-2

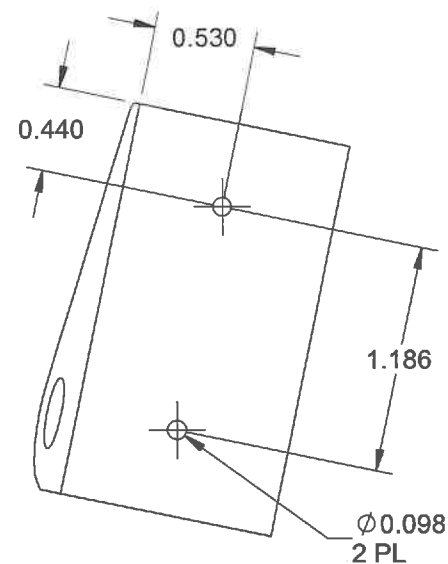
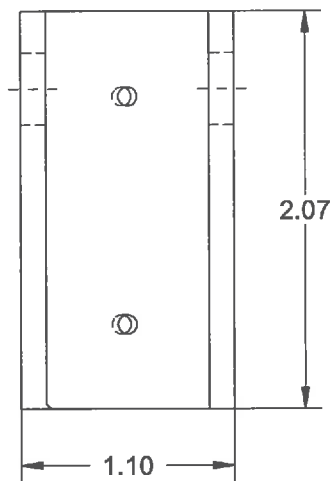


**E4142-1 CLEVIS**

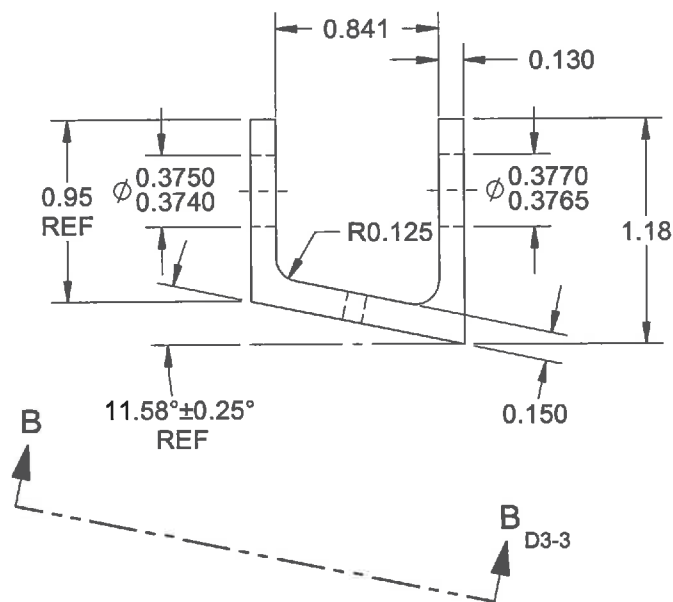
**NOTES:**

- 1) MATERIAL: 17-4PH STAINLESS STEEL BAR, H900 CONDITION  
PER AMS 5604/5643  
REF DART SPEC M17-4-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.19 lbs
- 8) PENETRANT INSPECT PER QSI 038 4.1

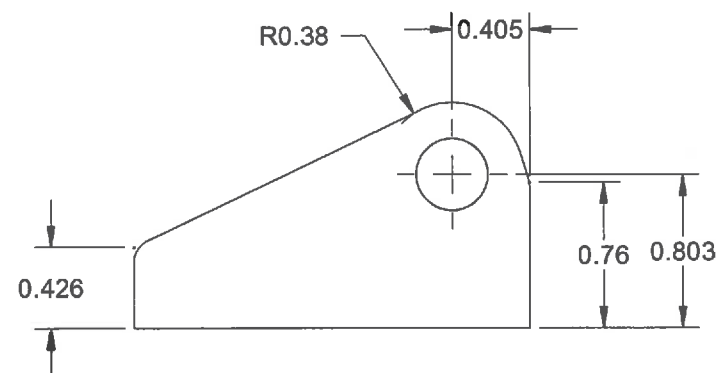
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MFG. APPR.		<b>E4142</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>CLEVIS</b>	NTS
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VIEW B-B<sub>B6-3</sub>



GRAIN  
DIRECTION



E4142-2 CLEVIS

NOTES:

- 1) MATERIAL: 17-4PH STAINLESS STEEL BAR, H900 CONDITION  
PER AMS 5604/5643  
REF DART APEC M17-4-B
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.19 lbs
- 8) PENETRANT INSPECT PER QSI 038 4.1

DESIGN		<b>EAGLE COPTERS LTD</b>	
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MFG. APPR.		<b>E4142</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>CLEVIS</b>	NTS
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